

Exhaust Pipe Installation



FIG 1



FIG 2



FIG 3



FIG 4



FIG 5



FIG 6

- 1** With an 8mm socket, remove the 2 silencer mounting bolts. Slide the silencer off of the exhaust pipe.
- 2** Using a hooked spring tool, unhook the 2 retaining springs holding the old exhaust pipe to the cylinder. (Figure 1)
- 3** With an 8mm socket, remove the 2 exhaust pipe hanger bolts. (Figure 2)
- 4** Pull the exhaust pipe forward and out of the cylinder.
- 5** Remove the clip-on nut from the original front pipe mount tab. (Figure 3)
- 6** Install the clip-on nut on the front pipe hanger as shown in (Figure 4)
- 7** Clean any oil and dirt out of the exhaust pipe flange sealing surface in the front of the cylinder.
- 8** Apply a small amount of grease to lubricate the new o-rings on the E3 pipe.
- 9** Slip the E3 pipe into the exhaust flange being careful not to unseat or tear the sealing o-rings.
- 10** Hook the retaining springs to the E3 pipe using a hooked spring tool. (Figure 5)
- 11** Re-install the exhaust pipe hanger bolts. If they do not exactly align with the E3 pipe mounts, loosen the bolts holding the hangers to the frame slightly. This will allow you some adjustability. (Figure 6)
- 12** Tighten all hanger bolts and pipe mounting bolts. Slide silencer onto the E3 pipe. Re-install the silencer mounting bolts removed in step 1.

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INSTRUCTIONS

E3 2-Stroke Exhaust Pipe
Part# 40-045