

## KTM Bar Riser Kit Instructions



**1** Take a marker and draw a line across the handlebar and handlebar clamp to be able to put your handlebars back to the current position.

**2** With a 10mm socket, remove the 4 bolts that hold on the upper handlebar clamps as shown in **Figure 1**.

**3** Lift the handlebars up and out of the lower bar cradle/clamps. You can strap or zip-tie them out of the way for now.

**4** With a 8mm Allen wrench, remove the 2 bolts holding the lower bar cradle/clamps to the top triple clamp. These bolts are usually coated with a thread locking agent, so you may need to loosen and tighten them as you remove them to break up the thread locking agent. (**Figure 2**)

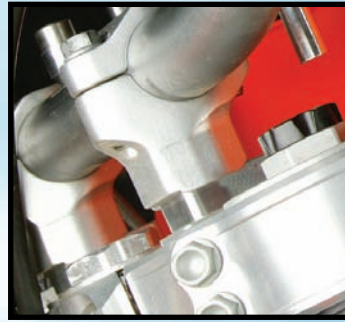
**5** Remove the lower handlebar cradle/clamps.

**6** Use contact cleaner and a small screwdriver to clean the thread locking agent out of triple clamp mounting holes. (**Figure 3**)

**7** Insert desired height risers between lower handlebar cradle/clamps and upper triple clamp. (**Figure 4**) and (**Figure 5**)

**8** Select the correct length supplied lower handlebar cradle/clamp bolts: For the cast clamp 2000-2007 all full sized KTM off road models and the 2008 EXC except for (2005 SX and 2006/07 SX/XC). The 40mm bolt for the 5&10mm riser, 50mm bolt for the 15&20mm riser, and the 60mm bolt for the 25&30mm riser. For the machined clamp 2008-2010 all full sized off road models and the 2005 SX/2006/07 SX/XC except for the (2008 EXC) use the 40mm bolt for the 5mm riser, the 50mm bolt for 10/15mm riser, the 60mm bolt for the 20/25mm riser. **Warning, do not use more than 25mm of rise on these models.** The bolts will use all of the threaded depth of the triple clamp mounting hole shown in **Figure 3**. Apply a few drops of red thread lock to each bolt that you are going to use. Insert bolts through the lower handlebar cradle/clamp, bar riser and thread in to the top triple clamp. Torque the 2 bolts to the Motorcycle manufactures specified torque.

**9** Re-install handlebars in lower bar cradle/clamps. Make sure they are in the same position that you marked in **step 1**. Install upper handlebar clamps. Tighten mounting bolts to manufactures specified torque.



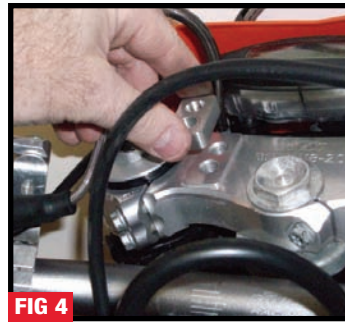
**FIG 1**



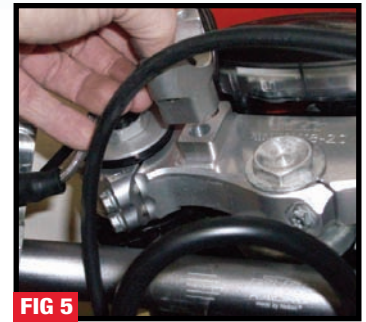
**FIG 2**



**FIG 3**



**FIG 4**



**FIG 5**

### WARNING AND DISCLAIMER

All parts manufactured, designed or sold by Enduro Engineering, Inc. (EEI) are to be installed by a licensed motorcycle dealer or a licensed motorcycle technician. Motorcycles can be dangerous. Serious injury, death and property damage can result from the use of motorcycles. This risk is increased by improper installation or misuse of after market parts. EEI's customers must exercise good judgment in the use, control, alteration, part selection and installation, and maintenance of their motorcycles. In the event of a possible defect in material or design, or any other defect in a part manufactured, designed or sold by EEI, the responsibility of EEI is limited to either a refund of the purchase price or the replacement of the part if EEI determines the part to be defective, and subject to EEI's inspection of the part within thirty (30) days from the date of purchase. (Note: any attempted repairs or modifications made to EEI products will void this limited warranty). EEI, under no circumstances will be responsible for incidental and/or consequential damages, property damage, personal injury damage, or damage, injury, cost or expense of any kind or nature whatsoever. By purchasing an EEI product or a product sold by EEI, you (1) acknowledge the above disclaimer and agree to its terms; (2) agree that any claim brought against EEI arising from and/or pertaining to or otherwise related to a part manufactured, designed or sold by EEI must be brought in the Michigan State Courts located in the County of Ingham or in the Federal District Court for the Western District of Michigan and that Michigan law shall apply on all issues; and (3) any claim against EEI must be brought within one (1) year of purchase of the product. EEI makes no other warranty, express or implied, including without limitation any warranties of merchantability and fitness for a particular purpose. R.JRF.Sec.randt.warninganddisclaimer.5.2.08



QUALITY OFF-ROAD MOTORCYCLE PRODUCTS

## INSTRUCTIONS

KTM Bar Riser Kit

Part # 23-002