

Enduro Engineering Yamaha Radiator Braces

- 1 Remove seat, gas tank and radiator shrouds.
- 2 Remove the plastic louvers from the radiators.
- 3 Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump (Fig 1)
- 4 Reinstall coolant drain plug
- 5 Loosen the hose clamps on the top and bottom of the radiators. Then pull the hoses off the radiators.
- 6 Remove the 4 bolts holding the radiators to the frame. Remove the radiators from the bike.
- 7 Using the large brace half marked with an R, install 2 supplied support rods using the supplied 6x16mm button head bolts, then slide the brace over the right radiator (Fig 2)
- 8 Re-install the right radiator with the right brace half on the bike. (Fig 3)
- 9 Repeat steps 6 and 7 on the left radiator using the large piece marked with an L
- 10 Now install the small brace piece marked right, onto the right side large brace piece using 2 of the supplied 6 x 8mm button head bolts. (Fig 4) Bolt the small brace to the support rods using 2 of the supplied 6 x 16mm button head bolts. (Fig 5)
- 11 Repeat step 9 on the left side.
- 12 Re-connect all radiator hoses. Tighten all hose clamps.
- 13 Re-install plastic louvers.
- 14 Re-fill radiators. **NOTE: Some manufacturers require the cooling system to be bled after re-filling. Check your service manual and bleed as specified.**
- 15 Re-install gas tank.
- 1 With the braces in place, the radiator assemblies are now wider. You will need to cut the tab shown in figure 5 off of each shroud. (Fig 6)
- 17 Install right shroud by first mounting shroud to the radiator using the supplied 6 x 25mm hex head bolt with the supplied spacer mounted between the shroud and radiator. (Fig 7) Do not tighten yet. Now start the 3 mounting bolts that hold the shroud to the gas tank. Once all bolts have been started, go ahead and tighten all 4 mounting bolts. Install the left shroud in the same manner.
- 18 19) Re-install seat.



FIG 1

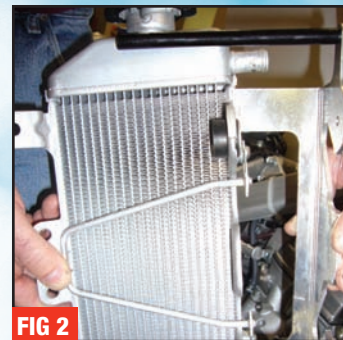


FIG 2



FIG 3

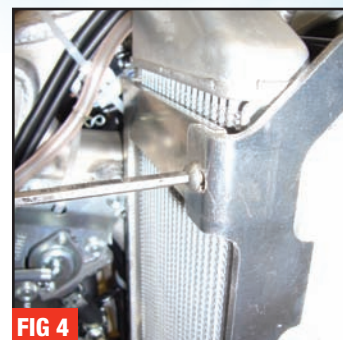


FIG 4



FIG 5



FIG 6



FIG 7

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INSTRUCTIONS

Yamaha Radiator Braces

Part# 11-154